

letter

Thermally activated deformation of polymers. Comments on a paper by Zhu and Zhu

Dear Sir

We have some reservations about the formulations and ideas presented in a paper by Zhu and Zhu¹. These are discussed below.

(1) If V_a is the volume involved in an activation event (presumably the difference between the volume of the activated state and that of the normal state), $V_a\tau$ (τ is the applied shear stress) is not the work done by τ during the process of activation and hence the free energy of activation ΔG will not be reduced by that amount. This is due to the fact that a shear stress will not do any work unless there is a corresponding shear strain involved. Let this strain be γ_a (a tensorial component corresponding to τ) and let it be uniform within V_a . Then ΔG is reduced by $V_a\gamma_a\tau$ during the activation process. The product $V_a\gamma_a$ is the activation shear strain volume Ω_a . If γ_a is not uniform, a spatial integration is needed and if Ω_a varies with τ an integration with respect to τ is needed as discussed before^{2,3}. Now experimentally only Ω_a can be evaluated from a change of stress with strain rate. V_a can be estimated only by assuming a γ_a or vice versa.

(2) Zhu and Zhu¹ assumed that the shear strain produced by each activation event is:

$$\gamma_p = \beta_2 \frac{V_a}{V_m} \times \frac{\lambda}{\lambda_1} \quad (1)$$

where λ/λ_1 is the shear strain produced in V_a after the completion of the activation event, V_m is the volume of the molecular chain and β_2 is a factor used to convert the local strain to the system strain, namely, the number of activation events within the molecular chain per unit time

interval. Since V_a should be Ω_a or $V_a\gamma_a$, this assumption is really:

$$\gamma_p = \beta_2 \frac{V_a\gamma_a}{V_m} \times \frac{\lambda}{\lambda_1} \quad (2)$$

which, when combined with their equation (2), gives the following strain rate:

$$\dot{\gamma}_p = \gamma_p v_\tau = \beta_1 \beta_2 \left(\frac{kT}{h} \right) \left(\frac{V_a\gamma_a}{V_m} \right) \left(\frac{\lambda}{\lambda_1} \right) \exp\left(-\frac{\Delta G}{kT} \right) \sinh\left(\frac{\Omega_a\tau}{kT} \right) \quad (3)$$

The minus sign in front of ΔG is missing in their equation (4); their V_a has been replaced by Ω_a which was assumed constant in order to obtain the hyperbolic sine function. Then they assumed a value of 2 for $\beta_1\beta_2\lambda/\lambda_1$. The justification was that the rate equation will not be affected much whether the value 2 is 0.2 or 20. Unfortunately the activation entropy calculation depends directly on that assumption. For example, a factor of 10 increase in the pre-exponential reduces the activation entropy by $R\ln(10)$ per mole where R is the gas constant.

(3) In deriving their equations (12) and (13) they assumed ΔH , V_a and ΔS to be constants (not varying with either temperature or strain rate). However, their Figures 4, 5 and 6 show clearly that these quantities vary with both temperature and strain rate. However, if expressed properly², these quantities do not have to be assumed constant in order to evaluate them.

(4) While their equation (14) was derived by Ferry⁴ from the WLF equation except for a sign in the denominator:

$$\Delta H_m = \frac{2.303RC_1C_2T^2}{(T - T_g + C_2)^2} \quad (4)$$

their equation (15) was their own creation. They used the idea that $T_g - C_2$ is a thermodynamic transition temperature so that:

$$\Delta S_m = \Delta H_m / (T_g - C_2) \quad (5)$$

at this temperature. In this case since ΔH_m approaches infinity so does ΔS_m at $T = T_g - C_2$. Furthermore this idea does not give ΔS_m at other temperatures. Their equation (15) shows:

$$\Delta S_m = \frac{\Delta H_m}{T^2} (T_g - C_2) \quad (6)$$

at other temperatures. This equation requires justification.

(5) The flow of a liquid is homogeneous on the molecular scale but the flow of a solid is inhomogeneous. Shear bands and crazes are clearly visible even by human eyes. To regard the plastic deformation of glassy polymers as a viscous flow of a supercooled melt will not help us understand their differences. In fact Zhu and Zhu do not really have any evidence for this similarity.

Donyau Chiang and James C. M. Li
Materials Science Program,
Department of Mechanical
Engineering,
University of Rochester,
Rochester, NY 14627, USA

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